

Work Order ID 73537

Thursday, September 01, 2011 3:12:44 PM

Page 1

Item ID: D3937-1

Revision ID:

Item Name: Luminescent Strip

Start Date: 9/1/2011 Start Qty: 6.00

Required Date: 9/23/2011 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3937

B

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 14824
Purchase Part Number: PL88-990LH00
Supplier: LUFTHANSA TECHNIK
Certificate of conformity is required

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure material certification is attached

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



CL 11/09/02 16

10/4/10 (16)

Suloris

(16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 73537

Thursday, September 01, 2011 3:12:44 PM

Page 2

Item ID: D3937-1

Accept

Revision ID:

Item Name: Luminescent Strip

Start Date: 9/1/2011 Start Qty: 6.00

Required Date: 9/23/2011 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: Q17

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

24/9/16 (16)

11/9/2011
ME 11-09-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, September 01, 2011 3:12:42 PM

Work Order ID: 73537

Parent Item: D3937-1

Parent Item Name: Luminescent Strip




Start Date: 9/1/2011

Start Qty: 6.00

Required Date: 9/23/2011

Required Qty: 6.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PL88-990LH00  Luminescent Strip		Purchased	No			110	Each	0.0000	1	6			



Leupke (16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM
D3937-1 LUMINESCENT STRIP
ALIGN PART EDGES AND STICK TO
D3937-3 SHEET METAL BACKING STRIP

D3937-041 LUMINESCENT STRIP ASSEMBLY

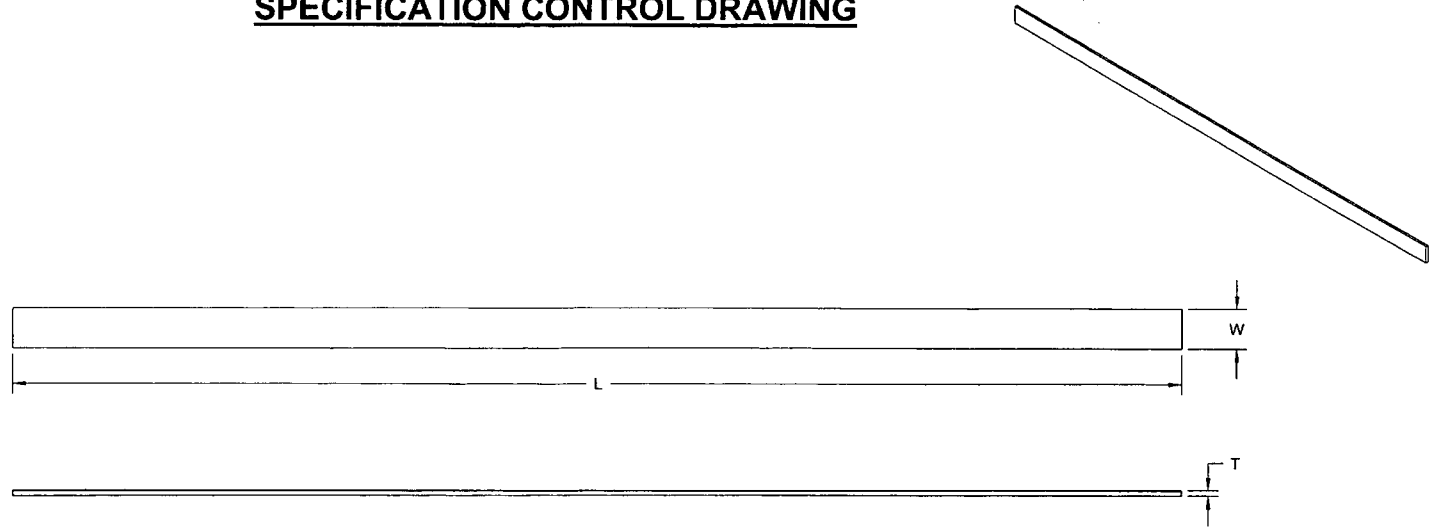
RELEASED
2009-12-02

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

B	SHEET 2 SPEC CHART LENGTH WAS 21.0. SHEET 3 ZONE C5 19.5 DIM WAS 21.0 REASON: PREVENT EXCESSIVE WASTE.		AJS	09.11.27
A	NEW ISSUE			09.06.02
REV.	DESCRIPTION		BY	DATE
DESIGN			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		DRAWING NO. D3937	REV. B SHEET 1 OF 3
CHECKED			TITLE LUMINESCENT STRIP	SCALE NTS
MFG. APPR.			COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
APPROVED			DATE 09.11.27	
DE APPR.				

SPECIFICATION CONTROL DRAWING



D3937-1 LUMINESCENT STRIP

DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	19.5	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

△ B

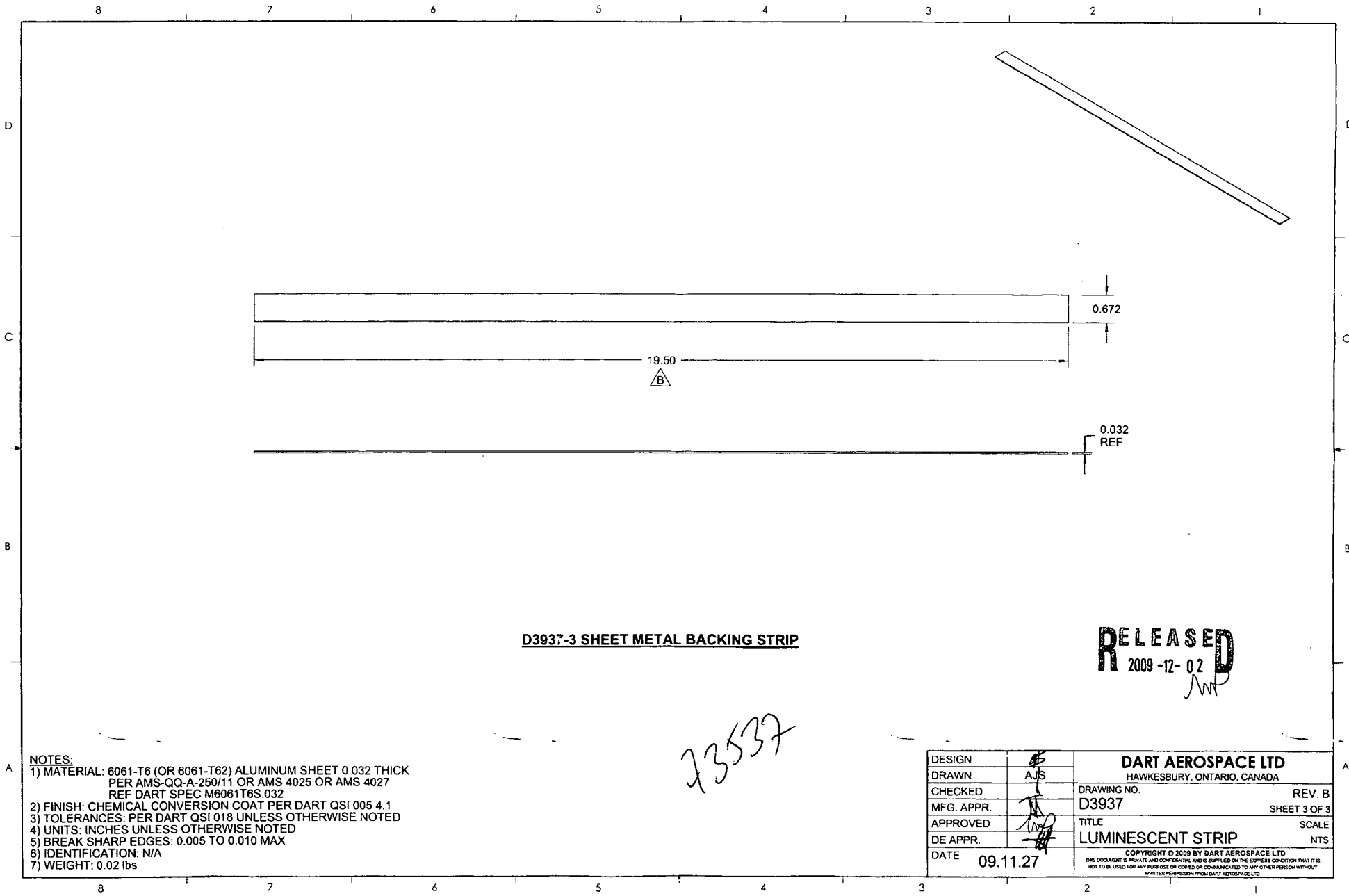
RELEASED
2009-12-02

73537

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3937	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>	TITLE LUMINESCENT STRIP	SCALE NTS
DE APPR.	<i>[Signature]</i>	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	09.11.27		





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14824**

Purchase Order Date 9/2/2011

PO Print Date 9/2/2011

Page Number 1 of 1

Order From :

VU-LUF001

LUFTHANSA TECHNIK AG
P.O. BOX 7247 - 0006739
PHILADELPHIA, PA 19170 - 0006739
USA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

+49 40 5070 60430

+49 40 5070 61543

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID
9/16/11

e-mail

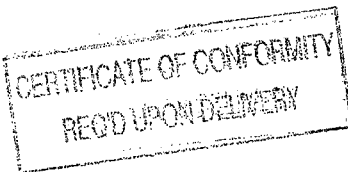
Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	PL88-990LH00	Luminescent Strip	9/16/2011 Yes	16.00 Each	FedEx PI collect	\$140.6250	\$2,250.00

Special Inst: AS PER D3937 REV. B
B73537
LUFTHANSA TECKNIK P/N: PL88-
990LH00

16 PCS CUT TO LENGTH 19.5"

PO Total:

\$2,250.00



Change Nbr:

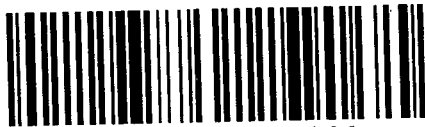
1

Change Date: 9/2/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



MATERIAL IDENTIFICATION (VERSAND: MATERIAL-IDENTIFIZIERUNGSBELEG)



000199096500001

Order number :
Item :
Contact :
Purchasing Grp. :
Phone :
Department / Date : /

Versandpriorität : 02 = B1:gebuchte Fracht

Materialdaten

PNR/MFR : PL88-990LH00:C1008
Description (German) : GALLEY # GALLY LIGHT PHOTOLUMINESCENT
Description (English) : GALLEY # GALLY LIGHT PHOTOLUMINESCENT
Serial No :
Condition : 1
Quantity : 16 EA
ZID :
Charge (EO) :
abg. Lagerort :
Dangerous Good (Gefahrgut):
AL-Code: 0
ASS-Code: I
ECCN:
Lizenz:
empf. Lagerort:

Internal information (for LH-use only):

Versandauftragsdaten

Versandauftrags-Nr : 1990965
VA Pos-Nr : 1
Kostenträger(KST/AUF) : 90599246
SM-Meldung Nr :
SM-Meldung Homepage :
Name/Tel.Nr.Ersteller : Friederichs / +49 40-5070-64804
Erstelldatum : 07.09.2011

Empfänger

Adresse:
Empfängername : Dart Aerospace LTD
Empfängername 2 :
Empfängername 3 :
Strasse/Nr : 1270 Aberdeen
Post-LZ / Ort / Region : K6A 1K7 Hawkesbury Ontario
Länderkennzeichen : CA Land Code EU001
LH-Intern (Org-Einh.) :

Versanddaten

Verpackungscode : YAA
Versandinformation :

Additional information

16ea cut to length of 19.5"

Approving Competent Authority / Country BA / Germany	2.	3. Form Tracking Number 588718
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**AUTHORISED RELEASE CERTIFICATE
EASA FORM 1**

Approved Organisation Name and Address:  Lufthansa Technik	Lufthansa Technik AG Weg beim Jäger 193 P.O. Box 63 03 00 D-22313 Hamburg Federal Republic of Germany	5. Work Order/Contract/Invoice N/A
---	---	---

Item	7. Description	8. Part No.	9. Qty	10. Serial No.	11. Status / Work
01	GALLY LIGHT PHOTOLUMINESCENT	PL88-990LH00	900	19.11	NEW

Remarks

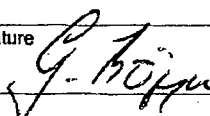
FSCM C1008 ATA 3351 TP A MK-No. 16 Pack Code YAA Resp. Workshop 65481020 Workshop Station 829

Manufactured for PO:451390286
Pos.01
Manufactured Date:12.05.2011
Shelf Life:6 Years
Task performed in acc. with
AP19.11-21.07.2010

Opr. Hours Cycle Opr. Day
N/A N/A N/A
N/A N/A N/A
N/A N/A N/A
N/A N/A N/A

WORK PERFORMED IN ACCORDANCE WITH MPS S-33-04/6033 / 08

Storage conditions see CMM or operator's maintenance program.
Used life parts must be accompanied by maintenance history

Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> approved design data and are in condition for safe operation <input type="checkbox"/> non-approved design data specified in block 12		14a. <input type="checkbox"/> Part-145.A.50 Release to Service <input type="checkbox"/> Other Regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, was accomplished in accordance with Part- 145 and in respect to that work the items are considered ready for release to service.	
Authorised Signature 	13c. Approval / Authorisation Number DE.21G.0047	14b. Authorised Signature	14c. Certificate / Approval Ref. Number
Name 026221, Gerhardt Koeppen	13e. Date (dd mmm yyyy) 16 Jun 2011	14d. Name	14e. Date (dd mmm yyyy)

**FORM 1 - Issue 2
INSTALLER RESPONSIBILITIES**

This certificate does not automatically constitute authority to install the item(s).

Where the user/installer performs work in accordance with regulations of an airworthiness authority different from the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

HAM HEL02 20.06.11 15:05



Certific.
Sticker

391

910902

1. Country Germany		<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="width: 10%;">2.</div> <div style="width: 80%;"><h1 style="margin: 0;">Certificate of Conformity</h1></div> <div style="width: 10%; text-align: right;">3. Certificate Ref. 9a. PO: PO14804</div> </div>				
4. Organisation		<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="width: 45%; text-align: center;"> <h2 style="margin: 0;">Lufthansa Technik</h2> </div> <div style="width: 45%; font-size: small;"> Lufthansa Technik AG Weg beim Jäger 193 P.O. Box 630300 D-22313 Hamburg Federal Republic of Germany </div> </div>				
5. Work Order/Contract/Invoice PO: PO14804						
6. Item	7. Description	8. Part No.	9. Eligibility (1*)	10. Qty.	11. Serial/Batch No.	12. Status/ Work
01	Guideline Dart Helicopter	P/N Ship Set: 19,5" Shipset	unknown	1	N/A	new
13. Specification/Remarks <p>Manufactured in accordance Dwg no.: D3937 Rev. B manufactured: 08.09.2011 shelf life 6 years</p>						
14. Signature 		15. ID-Stamp 023629 		18. Statement Certifies that the part(s) specified above conform(s) with the specification in box 13 and is (are) new.		
16. Name Thomas Günther IO 481		17. Date /dd/mm/yy) 08.09.2011				

(1*) Installer must determine installation eligibility

1. Country

Germany

2.

Certificate of Conformity

3. Certificate Ref. No.

PO: PO14804

4. Organisation



Lufthansa Technik

Lufthansa Technik AG
Weg beim Jäger 193
P.O. Box 630300
D-22313 Hamburg
Federal Republic of Germany

5. Work Order/Contract/Invoice

PO: PO14804

6. Item

7. Description

8. Part No.

9. Eligibility (1*)

10. Qty.

11. Serial/Batch No.

12. Status/ Work

01

Guideline
Dart HelicopterP/N Ship Set:
19,5" Shipset

unknown

1

N/A

new

13. Specification/Remarks

Manufactured in accordance Dwg no.: D3937 Rev. B manufactured: 08.09.2011 shelf life 6 years

14. Signature

15. ID-Stamp
023629

23629

16. Name

Thomas Günther
WO 481

17. Date /dd/mm/yy)

08.09.2011

18. Statement

Certifies that the part(s) specified above conform(s) with the specification in box 13 and is (are) new.

(1*) Installer must determine installation eligibility